



### KNOW-HOW

OUR COMPANY HAS DEVELOPED A SPECIFIC KNOW-HOW FOR THE USE OF NITROGEN ENRICHED AIR IN PAINT PROCESSES

#### TECHNOLOGY

THE TECHNOLOGY FITS ANY KIND OF PROCESS:
PNEUMATIC, ELECTROSTATIC AND ROTARY BELLS,
BOTH FOR SPRAY PAINTING AND POWDER COATING.
NITROGEN IS PRODUCED ON-SITE USING THE MAIN
LINE COMPRESSED AIR AS SOURCE

### PROCESS OPTIMIZATION

WE CAN OPTIMIZE YOUR PROCESS THROUGH THE EVALUATION OF YOUR STANDARD PRODUCTION PARAMETERS AND SETTINGS REPROGRAMMING





**NITROTHERMSPRAY** 

COVERED BY
INTERNATIONAL
PATENT













LESS MAINTENANCE
FOR BOOTH AND FILTERS





TIME CYCLE REDUCED
PRODUCTIVITY INCREASED UP
TO 20%







REDUCTION OF "ORANGE PEEL"





100% CONTROL OF DELIVERY







OF THE WAITING TIME IN

COATING PROCESS

"WET ON WET"





INCREASED LINE SPEED







UP TO 50% REDUCTION
OF SOLVENT USE

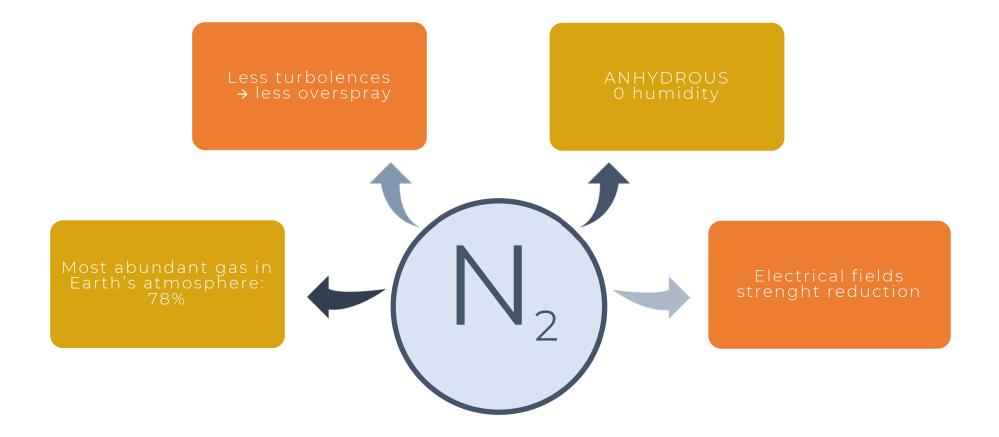
REDUCTION OF VOC EMISSIONS



ACCESS TO "GREEN CERTIFICATES"







## PARTICLES SPEED COMPARISON

PNR Italia Srl, an italian company active since 1968 in the manufacturing of spraying equipment for industrial use and in systems based on technologies for pulvirisation of liquids, has carried out using special laser test equipment a comparison study between compressed air and nitrogen in spraying conditions. Particles speed: 1.8 times faster in aerosol conditions. The measurements have been carried out with application pressure of 1 bar (145 psi g). Turbulence Intensity: 7.62 p.p. less or 17.55% less).

#### COMPRESSED AIR

	Channel 1	Channel 2	Channel
Velocity Mean (m/sec)	7.2452	0.0000	0.0000
Velocity RMS (m/sec)		0.0000	0.0000
Turbulence Intensity (%	6)43.41	0.00	0.00
Frequency Mean (MHz	5.1257	0.0000	0.0000
Frequency RMS (MHz)	0.4886	0.0000	0.0000
Frequency TI (%)	9.53	0.00	0.00
Gate Time Mean (used	) 10.71	0.00	0.00
Gate Time RMS (usec)	10.64	0.00	0.00
Data Rate (Hz)	9033	0	0
Valid Count	5000	0	0
Invalid Count	0	0	0
Flansed Time (sec)	0.8304		

#### NITROGEN

	Channel 1	Channel 2	Channel
Velocity Mean (m/sec)	13.1753	0.0000	0.0000
Velocity RMS (m/sec)	4.7149	0.0000	0.0000
Turbulence Intensity (%	35.79	0.00	0.00
Frequency Mean (MHz)	6.0470	0.0000	0.0000
Frequency RMS (MHz)	0.7325	0.0000	0.0000
Frequency TI (%)	12.11	0.00	0.00
Gate Time Mean (usec)	6.08	0.00	0.00
Gate Time RMS (usec)	4.58	0.00	0.00
Data Rate (Hz)	5530	0	0
Valid Count	5000	0	0
Invalid Count	0	0	0
Elapsed Time (sec)	1.3566		



## **PARAMETERS**



PURITY

A selective
permeation system
through a special
membrane allows to
reach a concentration
of
97%±2 nitrogen purity

IONIZATION

+/-<sub>k</sub>

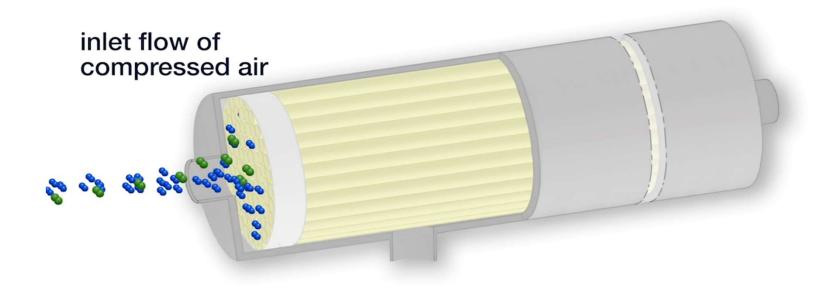
The Destatic option allows to charge the nitrogen flow (either positive or negative charge) ±20kW TEMPERATURE



A conditioning system enables temperature control between 0-80°C



### **HOLLOW FIBERS MEMBRANE**



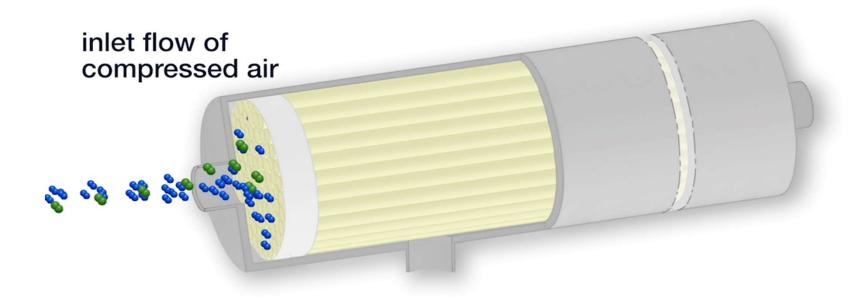
SELECTIVE PERMEATION

IONIZATION

# FEATURES DESTATIC OPTION



### **HOLLOW FIBERS MEMBRANE**

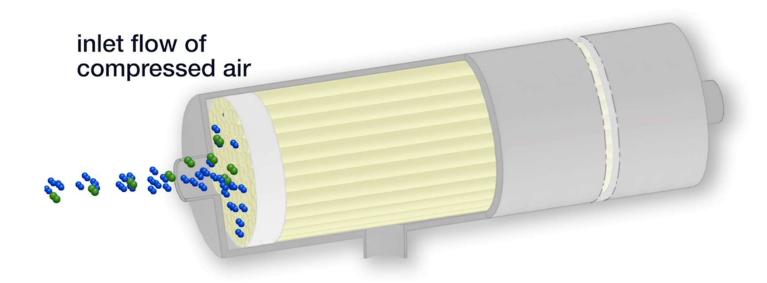


SELECTIVE PERMEATION

IONIZATION

# FEATURES TEMPERATURE CONTROL SISTEMAS DE PINTURA

### **HOLLOW FIBERS MEMBRANE**



SELECTIVE PERMEATION

IONIZATION



SELECTIVE PERMEATION

### **FEATURES**

NITROGEN PURITY

UNIFORMITY

NO HUMIDITY





IONIZATION

INSTALLATION RUNNING MAINTENANCE



## EASY INTEGRATION

The generator does not require any equipment substitution. It perfectly fits the existing lines

### ADAPTABILITY TO EXISTING LINES

Installation only requires connection from compressed air line to nitrogen generator

## EFFORTLESS MAINTENANCE

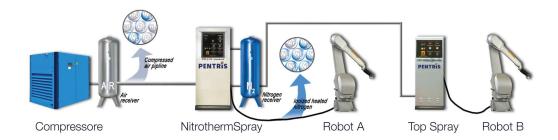
The only maintainace needed is substitution of filters every 2.000 working hours

### LONGER LIFETIME

With compressed air free from oil and other pollutant particles the membrane has a 10 years life time

## INSTALLATIONS









# NITROGEN GENERATOR FOR BODY SHOP MANUAL BOOTHS

NITROGEN GENERATOR FOR ANTROPOMORPHIC ROBOT

NITROGEN GENERATOR FOR RECIPROCATORS



## GET IN TOUCH WITH US

### LOCATION

- -PUEBLA, PUE, MÉXICO.
- -MONTERREY, NL, MÉXICO.

### **CONTACT US**

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